

Tube Removal



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●-Recommended

○-Suitable

One-Revolution Tube Cutter

Tube Size

- 0.500" to 2.500"
(12.7 to 63.5mm) OD

Elliott's 9060 Series One-Revolution Tube Cutters cut tubes quickly in both heat exchangers and boilers. *Recommended for hand use only* with the employment of a ratchet or wrench, these Tube Cutters are ideal for puncturing tubes prior to tube plugging. This tool is intended for use on all non-ferrous tube materials and some steel tubes. See Tube Plug catalog for more information on Elliott's tube plug offering.

The standard One-Revolution Tube Cutters have a 6" (152.4mm) reach. The Cutting Blades are manufactured from premium quality tool steel. For longer reach cutters, contact Customer Service for details.

Features & Benefits:

- Quick set-up and use - greater productivity.
- Hex head drive - lower capital investment for drive motor.

How To Order:

1. Specify tube size(s) to be cut. *See table on opposite page.*
2. Choose spares & accessories.

Each 9060 One-Revolution Series Tube Cutter includes:

- Cutter Blade
- Cutter Pin

Spares & Accessories:

- Cutter Blade: Recommend quantity of 1 per 100 brass or copper tube cuts or 1 per 50 tube cuts of other materials.
- Cutter Pin: Recommend quantity of 1 pin for every 2 cutter blades.



Specifications:

- See table on opposite page for specifications.

One-Revolution Tube Cutter

Tube ID Range		BWG	Body OD		Part #	Drive Shank Size	Cutter Blade	Cutter Pin
Inch	mm		Inch	mm				
1-1/2"	38.1	10-11	1.217	30.9	9060-309	7/8" Hex	9060N1500-1	9060P3
		12-13	1.260	32.0	9060-320			
		14-15	1.311	33.3	9060-333			
		16-17	1.335	33.9	9060-339			
		18-19	1.378	35.0	9060-350			
1-3/4"	44.5	10-11	1.453	36.9	9060-369	1" Hex	9060N1500-1	9060P3
		12-14	1.508	38.3	9060-383			
		15-16	1.587	40.3	9060-403			
		17-18	1.614	41.0	9060-410			
		10	1.713	43.5	9060-435			
2"	50.8	11	1.740	44.2	9060-442	1" Hex	9060N1500-1	9060P3
		12-13	1.760	44.7	9060-447			
		14-15	1.799	45.7	9060-457			
		16-17	1.843	46.8	9060-468			
		18-19	1.874	47.6	9060-476			
2-1/4"	57.2	10	1.957	49.7	9060-497	1 1/4" Hex	9060N2250-1	9060P4
		11	1.988	50.5	9060-505			
		12-13	2.012	51.1	9060-511			
		14-15	2.063	52.4	9060-524			
		16-17	2.098	53.3	9060-533			
2-1/2"	63.5	18-19	2.130	54.1	9060-541	1 1/4" Hex	9060N2250-1	9060P4
		10	2.213	56.2	9060-562			
		11	2.240	56.9	9060-569			
		12-13	2.252	57.2	9060-572			
		14-15	2.303	58.5	9060-585			
16-17	2.346	59.6	9060-596					
18-19	2.370	60.2	9060-602					

Tube OD Range		BWG	Body OD		Part #	Drive Shank Size	Cutter Blade	Cutter Pin
Inch	mm		Inch	mm				
1/2"	12.7	18-19	0.394	10.0	9060-100	3/8" Hex	9060N625-1	9060P1
		20	0.425	10.8	9060-108		9060N625-4	
		14	0.445	11.3	9060-113		9060N625-3	
		15-16	0.469	11.9	9060-119		9060N625-2	
		17-18	0.484	12.3	9060-123		9060N750-2	
5/8"	15.9	19-21	0.516	13.1	9060-131	1/2" Hex	9060N1000-1	9060P2
		22	0.547	13.9	9060-139			
		14-15	0.571	14.5	9060-145			
		16	0.594	15.1	9060-151			
		17-18	0.602	15.3	9060-153			
3/4"	19.1	19-20	0.642	16.3	9060-163	5/8" Hex	9060N1000-2	9060P3
		14-15	0.685	17.4	9060-174			
		16-17	0.724	18.4	9060-184			
		18	0.748	19.0	9060-190			
		19-20	0.760	19.3	9060-193			
7/8"	22.2	12-13	0.760	19.3	9060-193	3/4" Hex	9060N1000-2	9060P3
		14	0.807	20.5	9060-205			
		15	0.827	21.0	9060-210			
		16-17	0.846	21.5	9060-215			
		18-21	0.878	22.3	9060-223			
1"	25.4	22	0.913	23.2	9060-232	7/8" Hex	9060N1000-2	9060P3
		10-11	0.965	24.5	9060-245			
		12	1.004	25.5	9060-255			
		13-14	1.039	26.4	9060-264			
		15-16	1.079	27.4	9060-274			
1-1/4"	31.8	17-19	1.114	28.3	9060-283	7/8" Hex	9060N1000-2	9060P3

PTTC Series Tube Cutter

Tube Size

- 0.625" to 2.500"
(15.9 to 63.5mm) OD

Elliott's PTTC (Push Type Tube Cutter) Series Cutters accommodate heat exchangers and boilers with tube OD sizes 0.625" to 2.500" (15.9 to 63.5mm) with tube sheets up to 5" (127.0mm) thick. The adjustable collar allows tubes to be cut or scored just beyond the tube sheet. The cutting blades are specially coated to increase longevity. Elliott offers two blade styles for Non-Ferrous Steel and Stainless Steel to achieve optimum cutting efficiency.

Each PTTC Tube Cutter Assembly is supplied with an installed blade, complete pilot set, and Allen wrenches. The 1/2" hex drive shank on cutters up to 1" OD allows the use of common Jacobs drill chucks for driver connection. 1-1/4" to 2-1/2" OD cutters require a 3/4" square drive and adapter.

Features & Benefits:

- Quick set-up and use - greater productivity.
- Includes complete pilot set for wide range of gauges - lower tooling expense.
- Hex head drive on cutters up to 1" OD - lower capital investment for drive motor.

How To Order:

1. Specify tube size(s) to be cut. *See table on opposite page for quantity supplied.*
2. Choose spares & accessories.

Each PTTC Series Tube Cutter includes:

- Tube Cutter
- (1-2) Cutter Blades with Pin *See table on opposite page for quantity supplied.*
- (3-5) Tube Cutter Pilots *See table on opposite page for quantity supplied.*

Spares & Accessories:

- Non-Ferrous / Steel Cutter Blades: For tube ODs less than 7/8" (22.2mm) OD recommend quantity of 3 blades per 100 tubes. For tube ODs greater than 7/8" (22.2mm) OD recommend quantity of 4 blades per 100 tubes.
- Stainless Steel Cutter Blades: For tube ODs less than 7/8" (22.2mm) OD recommend quantity of 3 blades per 100 tubes. For tube ODs greater than 7/8" (22.2mm) OD recommend quantity of 4 blades per 100 tubes.
- Cutter Pins: Recommend quantity of 1 pin for every 2 cutter blades.
- Cutter Lubricant: P8790A for 4 oz (0.118 liter) or P8790B for 1.000 gallon (3.785 liter). Recommended to maximize cutter blade life when applied to blade.
- Electric and Pneumatic Tube Cutter Drive Motors: *See opposite page.*
 - Morse Taper Adapter: Included with Electric Drive Motor
 - Drive Socket: Included with Electric Drive Motor
 - Jacobs Chuck



Specifications:

- See table on opposite page for specifications.

PTTC Series Tube Cutter Spares & Accessories

Tube OD	Cutter Kit # (Includes Pilot Set)	Drive Shank Size	Non-Ferrous / Steel Blade with Pin #	Stainless Steel Blade with Pin #	# of Blades	*Cutter Pin #	Number of Pilots in a Set	Tube Gauge Sizes for Pilot
5/8" (15.9mm)	PTTC625K	1/2"Hex	PTTC25186	PTTC25186S1	1	PTTC625CP	3	16-17, 18-19, 20-22
3/4" (19.1mm)	PTTC750K	1/2" Hex	PTTC25186-1	PTTC25186S2	1	PTTC750CP	4	14-15, 16-17, 18-19, 20-22
7/8" (22.2mm)	PTTC875K	1/2" Hex	PTTC25194	PTTC25194S1	1	PTTC875CP	5	12-13, 14-15, 16-17, 18-19, 20-22
1" (25.4mm)	PTTC1000K	1/2" Hex	PTTC25199	PTTC25199S1	2	PTTC1000CP	5	12-13, 14-15, 16-17, 18-19, 20-22
1-1/4" (31.8mm)	PTTC1250K	3/4" Sq	PTTC25206	PTTC25206S1	2	PTTC1250CP	4	12-13, 14-15, 16-17, 18-19
1-1/2" (38.1mm)	PTTC1500K	3/4" Sq	PTTC25206-1	PTTC25206S2	2	PTTC1500CP	4	10-11, 12-13, 14-15, 16-17
2" (50.8mm)	PTTC2000K	3/4" Sq	PTTC25221	PTTC25221S1	2	PTTC2000CP	5	10, 11, 12, 13, 14
2-1/2" (63.5mm)	PTTC2500K	3/4" Sq	PTTC25223	PTTC25223S1	2	PTTC2500CP	5	10, 11, 12, 13, 14

*Note: Included with cutter blade but can be purchased separately.

PTTC Series Tube Cutter Drive Motors

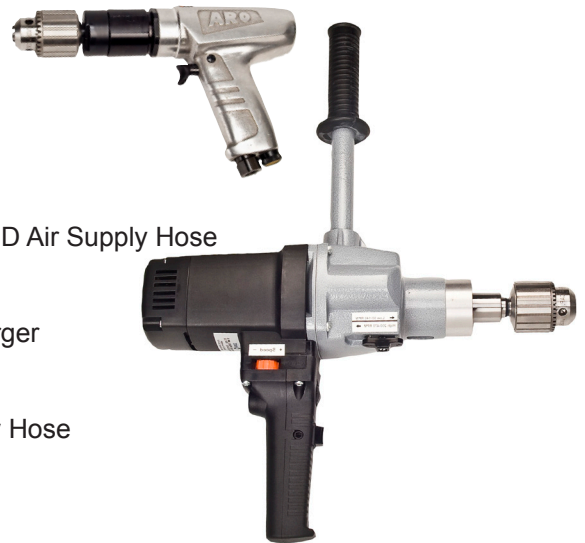
Elliott's Tube Cutter Drive Motors are used to power the PTTC Series Tube Cutter. They are available in both electric and pneumatic models to suit your application needs.

Specifications (Electric):

- 447000: 5/8" - 2-1/2" OD
 - 110V, 50/60Hz, 16 Amp
 - 2 Speed variable motor
 - 60-140 RPM
 - 200-470 RPM
 - Weight: 16 lbs. (7.3 Kg.)
- 447000-220: 5/8" - 2-1/2" OD
 - 220V, 50/60Hz, 8 Amp
 - 2 Speed variable motor
 - 60-140 RPM
 - 200-470 RPM
 - Weight: 16 lbs. (7.3 Kg.)

Specifications (Pneumatic):

- P5154: 5/8" - 1" OD
 - 23 CFM @ 90 PSI (6.2 bar)
 - 325 RPM
 - 1/4" NPTF - 5/16" (8.0mm) ID Air Supply Hose
 - Weight: 5.5 lbs. (2.5 Kg.)
- 445L1753-190: 1 1/4" OD & larger
 - 70 CFM @ 90 PSI (6.2 bar)
 - 190 RPM
 - 3/4" (19.1mm) ID Air Supply Hose
 - Weight: 13 lbs. (5.8 Kg.)



How To Order:

1. Specify Tube Cutter Drive Motor(s) required.
2. Choose spares & accessories.

The 447000 (110V) and 447000-220 (220V) electric motors include:

- 5/8" (15.9mm) Jacobs Chuck
- 3/4" (19.1mm) Square Female Socket Adapter
- Morse Taper Adapter

The P5154 (325 RPM) and P5476C (100 RPM) pneumatic motors include:

- 1/2" (12.7mm) Jacobs Chuck

Spares & Accessories:

- 830-12-3-075 Morse Taper Adapter
- 71S0C 3/4" (19.1mm) Square Female Socket Adapter
- 4470JA Jacobs Chuck for the 447000 and 447000-220 electric motors
- P5476CH Jacobs Chuck for the P5154 and P5476C pneumatic motors

376 / 396 Series Boiler Tube Cutter

Tube Size

- 2.000" to 3.000"
(50.8 to 76.2mm) OD

Elliott's 376 / 396 Series Boiler Tube Cutters are power driven to cut those tubes in firetube and watertube boilers. The Series' primary purpose is to cut tubes to length on the common end of a firetube boiler. It is extremely important to cut tubes to a uniform length prior to beading the tubes when using a roll beading expander.

The 376 / 396 Boiler Tube Cutters have a 1" (25.4mm) male square drive that is easily adapted to tube rolling motors that are 150 RPM or less. The cutters may also be employed with a ratchet for applications in space restricted areas.

The wheel style boiler cutters are designed to have a long tool life, giving you years of trouble-free service.

How To Order:

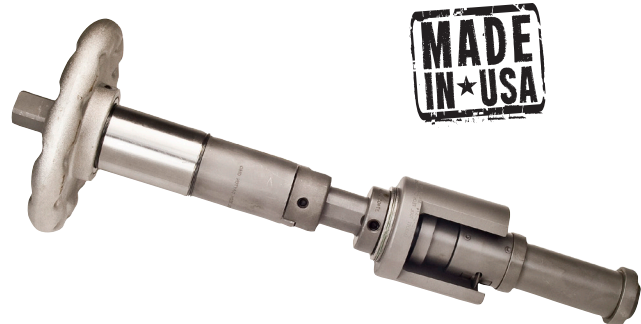
1. Specify tube size(s) to be cut. *See table on the right.*
2. Choose spares & accessories.

Each 376 / 396 Series Boiler Tube Cutter includes:

- Cutter Wheel
- Cutter Pin
- Feed Wedge
- Feed Rod

Spares & Accessories:

- Cutter Blade: Recommend quantity of 1 per 100 tube cuts.
- 37419P20000 Cutter Pin: Recommend quantity of 1 pin for every 2 cutter wheels.
- Feed Wedge *See table on the right.*
- 374170-20000 Feed Rod
- Pneumatic Motors: Are highly recommended over electric motors for use with boiler tube cutters. *See previous page.*
- Drive Socket required for use with Drive Motor. See Installation Catalog for more information.



Specifications:

- See table on opposite page for recommended cutting speed specifications.

Features & Benefits:

- Rugged tool design - long tool life.
- Places tube to length before rolling - reduces operator error.
- Creates a non-abrasive cut which:
 - Eliminates prep time - less labor costs.
 - Operator can easily insert new tubes - less labor costs.
- Cuts tubes chip-free so no need to clean out vessel - less labor costs.

Tube OD		BWG	Tube Cutter Part #	Weight	
Inch	mm			Lbs.	Kg.
2"	50.8	10-16	376-00-20000	15	6.8
2-1/2"	63.5	10-16	376-00-20102	18	8.2
3"	76.2	10-16	396-00-30000	40	18.2

Tube OD		BWG	Cutter Wheel	Feed Wedge
Inch	mm			
2"	50.8	10-16	374190-20000	374180-20000
2-1/2"	63.5	10-16	374190-20104	
3"	76.2	10-16		375FW30000

Recommended Cutting Speed Specifications

Revolutions Per Minute

To obtain maximum cutting performance and cutter blade life, refer to the table below for the recommended cutting RPM. A slower RPM is recommended when the optimum cannot be obtained to maximize cutter blade life.

Tube OD	Inconel 10 SFM	Hastelloy 20 SFM	300 Series Stainless Steel 30 SFM	Monel 40 SFM	400 Series Stainless Steel 50 SFM	Titanium 60 SFM	Carbon Steel 80 SFM	Copper 90 SFM	Copper Nickel 100 SFM	Red Brass 200 SFM	Admiralty Brass 225 SFM	Aluminum 250 SFM
1/4"	153	306	458	611	764	917	1222	1376	1528	3056	3438	3818
5/16"	122	244	367	489	611	733	978	1100	1222	2445	2750	3055
3/8"	102	204	306	408	509	611	815	916	1018	2037	2292	2545
7/16"	87	175	262	349	437	524	699	786	874	1746	1964	2182
1/2"	76	153	229	306	382	459	611	688	764	1528	1719	1909
9/16"	68	137	204	272	340	407	543	611	679	1358	1528	1697
5/8"	61	122	184	245	306	367	489	552	612	1222	1375	1527
11/16"	55	112	167	222	278	333	444	500	555	1111	1250	1388
3/4"	51	102	153	203	254	306	408	458	508	1019	1146	1273
13/16"	47	95	142	190	237	284	379	427	474	940	1058	1175
7/8"	44	87	131	175	219	262	349	392	438	873	982	1091
1"	38	76	115	153	191	229	306	344	382	764	859	955
1-1/8"	34	68	102	136	170	204	272	306	340	679	764	848
1-1/4"	31	61	92	123	153	183	245	274	306	611	688	764
1-3/8"	28	56	83	111	139	167	222	250	278	556	625	694
1-1/2"	25	51	76	102	127	153	204	230	254	509	573	636
1-3/4"	22	44	66	88	109	131	175	196	218	437	491	545
2"	19	38	57	76	96	115	153	172	191	382	430	477
2-1/2"	15	31	46	61	76	92	122	137	153	305	344	382
3"	13	25	38	51	64	76	102	115	127	255	286	318
4"	10	19	29	38	48	57	76	86	95	191	215	239

Cut tough jobs down to size.

Equipped with a rugged Baldor® Motor and the highly productive Automatic Cutting Force Control, Elliott's SpeedCut is a quick and cost effective way to cut through tube bundles in a single pass. It features a heavy-duty frame and powerful drivetrain to withstand the rigors of a production environment. Safe and efficient operation is possible without the need for a constant attendant.

The unit offers Automatic Cutting Force Control as a standard feature. The cutting cross section of the vessel is smaller at the top and bottom rows because there are fewer tubes per row. During larger portions of the cutting cycle the saw feed automatically pauses while maintaining constant cutting force. The result is that overall cutting time is reduced without sacrificing blade life.

Set-up is easy. Simply position and secure the tube bundle (an optional Support Table with Binding Straps is available). If necessary the operator can adjust the blade tension with a simple torque wrench. Minimal attendance by the operator of the unit is enabled by three control systems that constantly monitor the cutting cycle. Should the blade break or stall, the system automatically stops the blade.

An MQL Mist Lubrication System is a standard feature on the SpeedCut. A very thin film of lubricant is spread on the teeth of the blade just before the blade contacts the tube. As the heat from the cut is absorbed by the lubricant, the liquid is dissipated from the blade and the resulting chip. Environmental hazards and disposal costs are minimized, the cutting speed is increased, and the blade life is prolonged.



Control Panel

How To Order:

1. Review the Specifications to ensure the unit meets your vessel size and workspace needs.
2. Specify power requirement: Specify 3 Phase voltage.
3. Choose spares & accessories.

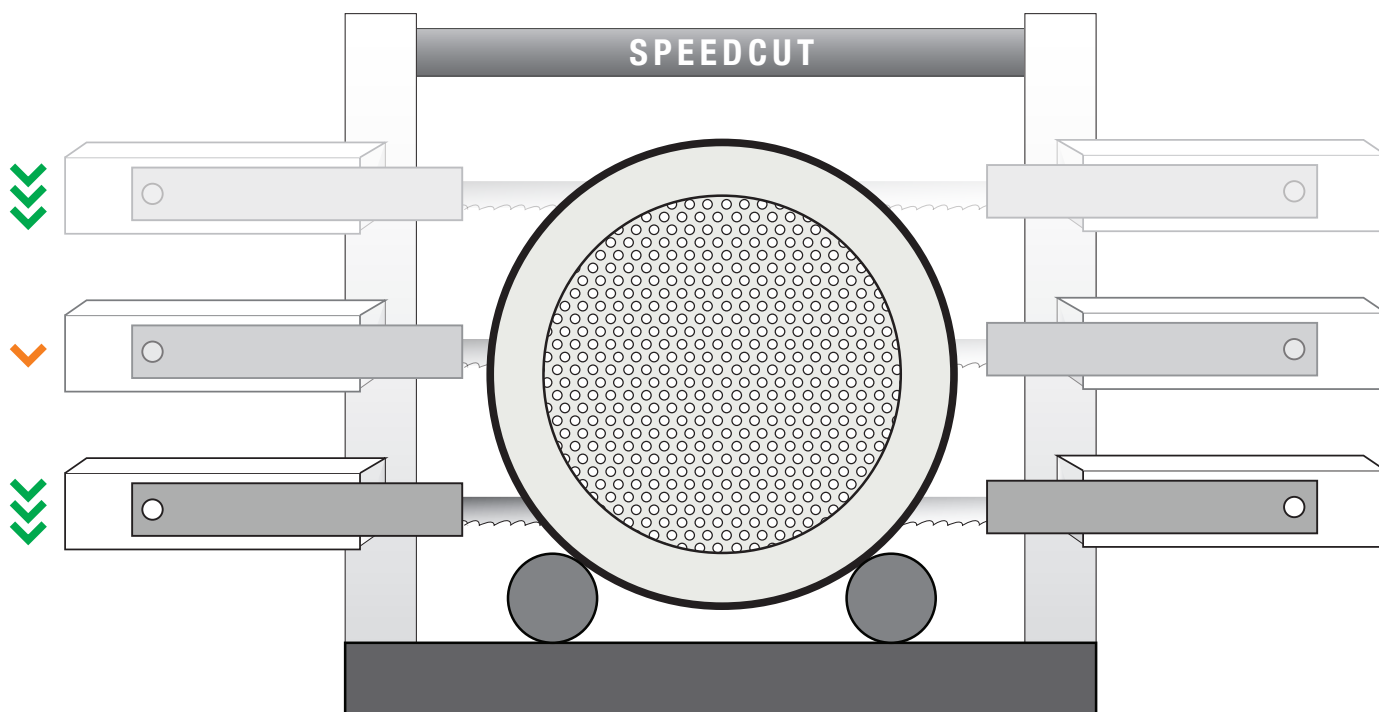
Features & Benefits:

- The Hydraulic Feed Rate Control combined with the Automatic Cutting Force Control optimizes saw feed while maintaining consistent cutting force.
- Powerful 7.5 or 10 HP Baldor® Blade Drive Motor quickly cuts through a wide variety of tough materials.
- Heavy Duty Cone Drive® gearbox with powerful “Double Enveloping”® gearset for increased torque.
- Low voltage operator controls front mounted and easily accessible to operator.
- Remote Pedestal Control Console for added safety and convenience.
- Convenient digital bandspeed display.
- Control Legend Plates in English or Spanish (other languages available upon request).
- Includes Machine Leveling Bolts.
- Three control systems and Blade Break/Stall Proximity Switch features enable safe unattended operation.
- Overload and under voltage protection.
- Maintenance Lockout for operator safety and protection during maintenance.

- MQL Mist Lubrication System to minimize disposal costs and prolong blade life.
- Long-life, high quality Bi-Metal Bandsaw Blade included.
- Rotary Blade Brush cleans and extends blade life.

Spares & Accessories:

- Bi-Metal Bandsaw Blade: Long-life, high-quality blade for most materials, including copper, stainless steel and exotic materials.
- Hour Meter: Allows for more precisely scheduled preventative maintenance which lowers operating costs.
- Bundle Support Table & Binding Straps: Helps to secure the bundle during cutting operation.
- Hydraulic Sheet Clamp: Allows for improved stability of the tube sheet during the sawing process and an added measure of safety for the crew and the machine. As the sheet rests on the tube sheet supports, the clamp provides downward clamping pressure to secure the tube sheet.
- Safety Fencing: Enables safe unattended operation.
- Recommended Spares Kit: Includes spare maintenance parts for quick replacement and no down time.

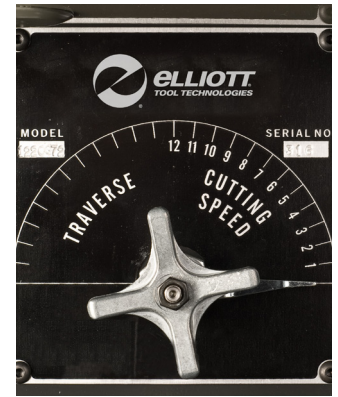
**Automatic Cutting Force Control:**

During larger sections of the vessel, the saw feed automatically pauses while maintaining consistent cutting force to increase productivity without sacrificing blade life.

	SpeedCut 78	SpeedCut 98
Power		
Blade Motor	7.5 HP (5.6kW)	10 HP (7.5kW)
Hydraulic Motor	1 HP (.75kW)	
Hydraulic Capacity	10 gal	
Power Requirement	3 Phase - 50/60 Hz (Select from 208V - 600V)	
Cutting		
Cutting Capacity (round)	78.5" (2,000mm)	98.5" (2,500mm)
Cutting Capacity (rectangular)	78.5" (2,000mm) height	98.5" (2,500mm) height
	85" (2,160mm) width	98.5" (2,500mm) width
Cutting Depth/Throat	33.75" (857mm)	
Blade Speed (typical speed)	50 - 275 FPM Infinitely Variable (15 - 84 mpm)	
Blade Size	1.5" x .05" x 375" (38mm x 1mm x 9,779mm)	1.5" x .05" x 402" (38mm x 1mm x 10,211mm)
Typical Bundle Cutting Time	20 - 60 minutes	
Dimensions & Weight		
Working Area	168" (4,267mm) height	213" (5,410mm) height
	178" (4,521mm) width	192" (4,877mm) width
	87" (2,210mm) depth	
Minimum Height	117" (2,972mm)	134" (3,404mm)
Bandwheels	36" (914mm) cast iron	
Weight	6,000 lbs. (2,722Kg)	6,600 lbs. (2,994Kg)
Shipping Dimensions (Crated)	130" (3,302mm) height	143" (3,632mm) height
	186" (4,724mm) width	199" (5,054mm) width
	100" (2,540mm) depth	
Shipping Weight (Crated)	7,400 lbs. (3,357Kg)	10,600 lbs. (4,808Kg)
Bundle Support Table	20.25" (514mm) height	
	56" (1,422mm) width	
	21.5" (546mm) depth	
Support Table Weight	1,000lbs (454Kg)	
Spares & Accessories		
Bi-Metal Bandsaw Blade	SCT78B1	SCT98B1
Lubricant	SCT100318-028	
Bundle Support Table	SCTBT	
Hydraulic Sheet Clamp	SCT78HC	SCT98HC
Recommended Spares Kit	SCT155291	



Automatic Cutting Force Control



Cutting Speed



Heavy Duty Gearbox



Safety Shutoff Sensor



Bundle Support Table (optional)

Tube Size

- 0.625" to 1.000"
(15.9 to 25.4mm) OD

Elliott's Model B10552-00 Collet Style Tube Tugger was designed especially for fast and efficient tube removal in condensers, chiller, and other heat exchangers.

With its 6 Ton pulling capacity, the Collet Style Tube Tugger automatically grips, pulls, and releases the tube in a matter of seconds. The puller's compact design allows access to confined work areas. Additionally, the 360° Positioning Handle enables access to those hard-to-reach tubes that are near channel plates and water box conditions.

The Collet Style Tube Tugger can quickly and successfully pull over 100 tube stubs in less than an hour! To allow for even faster tube pulling, use Elliott's Cyclgrip Semi-Continuous Tube Puller – the perfect partner for the Collet Style Tube Tugger.

How To Order:

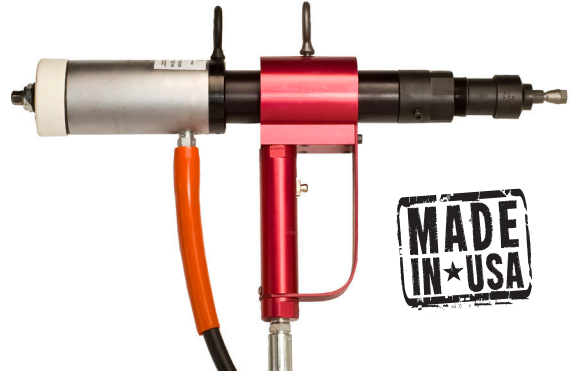
1. Specify tube size(s) to be cut.
2. Choose spares & accessories.

The B10552-00 Collet Style Tube Tugger kit includes:

- B10552 Collet Style Tube Tugger Assembly
- B10552D5-750 Collet Retainer for 5/8" (15.9mm) and 3/4" (19.1mm) tube ODs
- B10552D7-750 Pull Rod for 5/8" (15.9mm) and 3/4" (19.1mm) tube ODs
- B10552D5-1000 Collet Retainer for 7/8" (22.2mm) and 1" (25.4mm) tube ODs
- B10552D7-1000 Pull Rod for 7/8" (22.2mm) and 1" (25.4mm) tube ODs
- B10552D20 15 ft. (4.6M) Hydraulic Hose Assembly

Spares & Accessories:

- M5783-00 110V Electric Hydraulic Pump:
You must have this pump in order to properly operate the Collet Style Tube Tugger.
- M5783-00-220 220V Electric Hydraulic Pump:
You must either purchase or already have this pump on order to properly operate the Collet Style Tube Tugger.
- Tool Kit: Consists of (1) Collet Set, (1) Draw Bar, and (1) Nose Piece.
Recommend quantity of 1 for each tube puller purchased.
- Collet Set: Consists of (1) Collet, (1) Flat Spring, and (1) O-ring.
Recommend quantity of 2 per 1,000 tubes to be pulled.
- Draw Bar: Recommend quantity of 1 per 1,000 tubes to be pulled.
- Nose Piece: Recommend quantity of 1 per 10,000 tubes to be pulled.
- TCB20-33 Counter Balance.



Specifications:

- Pulling capacity: 6 Ton
- Stroke: 3" (76.0mm) Pulling Stroke 2.25" (57.2mm)
- Weight: 25 Lbs. (11 Kg)
- Overall Length:
 - Retracted: 20.5" (520.7mm)
 - Extended: 21.75" (552.6mm)

Features & Benefits:

- Quick stroke cylinder - increases productivity.
- Light weight pulling ram - reduces operator fatigue.
- Wide gripping range - less tooling expense.
- 360 degree positioning handle - more access to tubes.

Tube OD	BWG	*Tool Kit	**Collet Set	Draw Bar	Nose Piece	Flat Spring	O-Ring
5/8"	18-20	B10552-625KIT	B10552D3-625	B10552D2-625	B10552D4-625	B10552D31-62	P8309-8A
3/4"	16-20	B10552-750KIT	B10552D3-750	B10552D2-750	B10552D4-750	B10552D31-62	P8309-8A
7/8"	16-20	B10552-875KIT	B10552D3-875	B10552D2-1000	B10552D4-875	B10552D31-87	P8309-11
1"	16-20	B10552-1000KIT	B10552D3-1000	B10552D2-1000	B10552D4-1000	B10552D31-100	P8309-11

Cyclgrip Semi-Continuous Tube Puller

Tube Size

- 0.500" to 1.000"
(12.7 to 25.4mm) OD

Elliott's M5630-00 Cyclgrip Semi-Continuous Tube Puller is an engineered product that continuously pulls chiller, heat exchanger, and condenser tubes after the tubes have been pulled free from the tube sheet, making it the ideal companion for the Collet Style Tube Tugger. The Cyclgrip's unique design allows it to adjust to tube sizes without any additional tooling or tool adjustments. The puller's slim profile allows side tube mounting adjacent to water box and channel plates.

Additionally, the Cyclgrip easily pulls tubes that have been expanded into baffle or support plates, eliminating the use of tiresome slam hammers and accelerating the tube removal.

Features & Benefits:

- Lightweight & compact design - easy to move in tight areas.
- 10 ft (3.3M) per minute pulling action - greater productivity.
- Simple design - easy to maintain.
- No extra tooling required - lower tooling expense.

How To Order:

1. Choose the M5630-00 Cyclgrip Semi-Continuous Tube Puller Package.
2. Choose spares & accessories.

The M5630-00 Cyclgrip Semi-Continuous Tube Puller package includes:

- Extractor Unit
- 15 ft (4.6M) Hydraulic Hose
- Control Cable
- Carrying Case

Spares & Accessories:

- M5783-00 110V Electric Hydraulic Pump: You must either purchase or already have this pump on order to properly operate the Cyclgrip.
- M5783-00-220 220V Electric Hydraulic Pump: You must either purchase or already have this pump on order to properly operate the Cyclgrip.
- TCB20-33 Counter Balance.



Specifications:

- Pulled tube projection required: 3" (76.2mm)
- Face plate dimensions: 3.75" (95.3mm) wide x 2.94" (74.7mm) high
- Stroke length: 5" (127.0mm)
- Pulling rate: 10'/min. (3.3M/min.)
- Height: 10.75" (273.0mm)
- Length: 8.44" (214.4mm)
- Width: 4.13" (104.9mm)
- Weight: 16 Lbs. (7.3 Kg)

Tube Size

- 0.625" to 1.250"
(15.9 to 31.8mm) OD

Elliott's Model 80-40125 Tube Tugger is a powerful continuous hydraulic tube pulling system for removing any type of tube material effortlessly from heat exchangers, chillers, and other heat transfer vessels.

With its 30 Ton pulling capacity, the Elliott Tube Tugger breaks expanded tube sheet joint bonds. The tugger then takes over and continuously pulls the tube when any obstructions are met. In many applications, tubes can be pulled from both tube sheets from one end of the heat exchanger.

The Tube Tugger's compact length of 15" (381.0mm) allows it to be used in confined space areas. For close clearance conditions or for extended reach, Nose Piece Extensions are available. Contact Customer Service for details.

Features & Benefits:

- Portable ram & pump - easy to move in tight areas.
- High production pulling action - lower labor cost.
- Best value - more productivity & less capital investment.

How To Order:

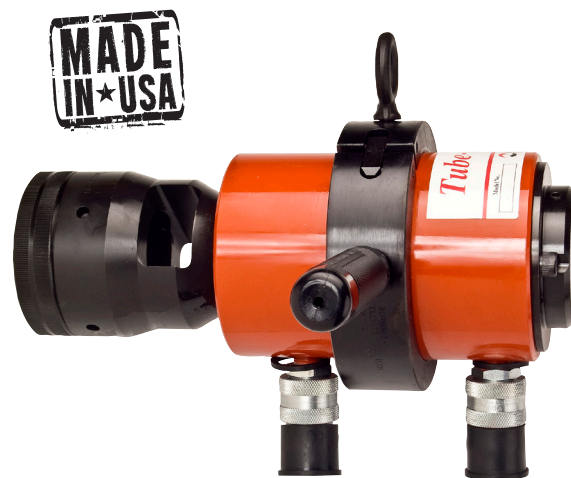
1. Specify tube size(s) to be pulled *See table on page 16.*
2. Choose spares & accessories.

The 80-40125 Tube Tugger kit includes:

- Tube Pulling Hydraulic Cylinder
- Suspension Bracket Assembly with Side Handles
- Collet Holder Assembly
- (2) 15 ft. (4.6M) Hydraulic Hose
- Release Fork
- Set of Spanner Wrenches

Spares & Accessories:

- Hydraulic Pump: M5773-00 110V Electric Pump, M5776-00 220V Electric Pump, M5775-00 Pneumatic Pump. You must either purchase or already have one of these pumps in order to properly operate the Tube Tugger.
- TCB48-66 Counter Balance
- Spear: Recommend quantity of 1 per 200 tubes pulled in light applications; 1 per 75 tubes for heavy applications. *See table on page 16.*
- Collet Set: Recommend quantity of 1 per 1,000 tubes pulled in light applications; 1 per 250 tubes for heavy applications. *See table on page 16.*
- Nose Piece: Recommend quantity of 1 per 10,000 tubes pulled. *See table on page 16.*



Specifications:

- Capacity: 30 Ton (27.2Mt).
- Stroke: 3.000" (76.2mm).
- Tugger Diameter: 6.500" (165.1mm).
- Lengths:
 - Collapsed: 12.940" (329.0mm).
 - Extended: 15.940" (405.0mm).
- Length Across Handles: 18.250" (464.0mm).
- Weight: 46 Lbs. (21.0Kg).

Super Tube Tugger

Tube Size

- 1.500" to 2.000"
(38.1 to 50.8mm) OD

Elliott's Model 80-40200 Super Tube Tugger is a powerful continuous hydraulic tube pulling system for removing any type of tube material effortlessly from boilers and surface condensers.

With its 60 Ton pulling capacity, the Elliott Super Tube Tugger breaks expanded tube sheet joint bonds. The tugger then takes over and continuously pulls the tube when any obstructions are met.

The Super Tube Tugger's compact length of 18" (457.0mm) allows it to be used in confined space areas.

Features & Benefits:

- Portable ram & pump - easy to maneuver in tight areas.
- High production pulling action - lower labor cost.
- High tonnage - makes difficult job easy.

How To Order:

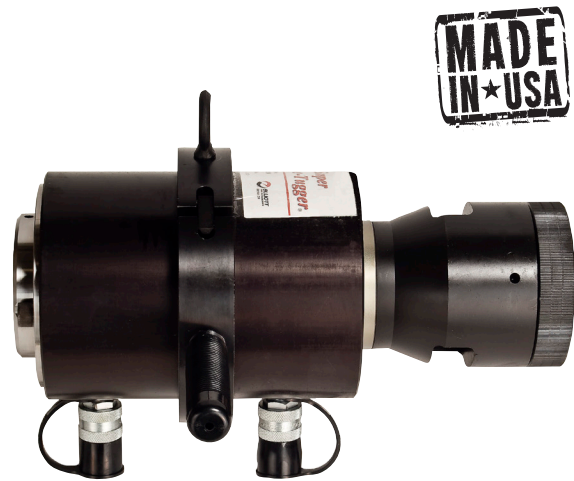
1. Specify tube size(s) to be pulled *See table on page 16.*
2. Choose spares & accessories.

The 80-40200 Super Tube Tugger kit includes:

- Tube Pulling Hydraulic Cylinder
- Suspension Bracket Assembly with Side Handles
- Collet Holder Assembly
- (2) 15 ft. (4.6M) Hydraulic Hose
- Release Fork
- Set of Spanner Wrenches

Spares & Accessories:

- Hydraulic Pump: M5773-00 110V Electric Pump, M5776-00 220V Electric Pump, M5775-00 Pneumatic Pump. You must either purchase or already have one of these pumps in order to properly operate the Super Tube Tugger.
- TCB66-88 Counter Balance
- Spear: Recommend quantity of 1 per 200 tubes pulled in light applications; 1 per 75 tubes for heavy applications. *See table on page 16.*
- Collet Set: Recommend quantity of 1 per 1,000 tubes pulled in light applications; 1 per 250 tubes for heavy applications. *See table on page 16.*
- Nose Piece: Recommend quantity of 1 per 10,000 tubes pulled. *See table on page 16.*



Specifications:

- Capacity: 60 Ton (54.4Mt).
- Stroke: 4.000" (101.0mm).
- Tugger Diameter: 8.500" (215.9mm).
- Lengths:
 - Collapsed: 18.000" (457.0mm).
 - Extended: 22.000" (559.0mm).
- Length Across Handles: 18.250" (464.0mm).
- Weight: 62 Lbs. (28.0Kg).

Tube Size

- 0.625" to 2.000" (15.9 to 50.8mm) OD

Elliott's TT Spears are used with the Elliott Tube Tugger or Super Tube Tugger to successfully pull tubes in chillers, heat exchangers, condensers, fin fan coolers, and boilers.

Simply size the spear, apply spear lubricant on the pulling teeth, and then set the spear by employing a hand ratchet or impact wrench. To relieve pressure, back the spear off and then employ the Tube Tugger or Super Tube Tugger to successfully remove the tube.

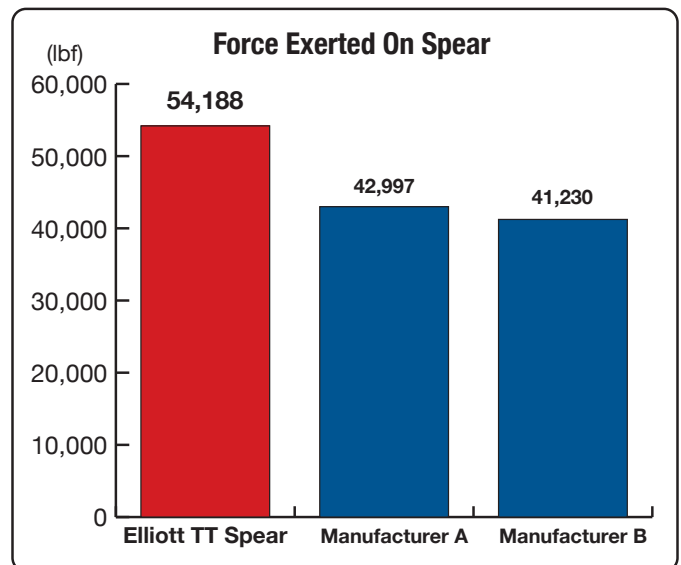


Features & Benefits:

- New, innovative design means the best tool life possible at a competitive price.
- The best value spear on the market.
- Engineered design lowers the chance that the gripping end of the spear will break off in the tube, saving time, money and hassle.

How To Order:

1. Specify tube size(s) to be pulled.
2. Choose spares & accessories.



Spares & Accessories:

- P8788 Spear Lubricant: Highly recommended for use on spear threads to greatly increase spear life.

Tube Tugger and Super Tube Tugger Spares & Accessories

Tube OD	BWG	Spear	Minimum Spear *Diameter		Maximum Spear *Diameter		Male Sq. Size	Nose Piece	*Collet Set with O-Ring
			Inch	mm	Inch	mm			
5/8" (15.9mm)	7	TT625-7	0.245	6.2	0.385	9.8	1/2"	80-40125N062	80-40125C062
	8-9	TT625-8	0.280	7.1	0.432	11.0			
	10-12	TT625-10	0.342	8.7	0.482	12.2			
	13-15	TT625-13	0.425	10.8	0.545	13.8			
	16-18	TT625-16	0.485	12.3	0.589	15.0			
	19-24	TT625-19	0.531	13.5	0.615	15.6			
3/4" (19.1mm)	7	TT750-7	0.370	9.4	0.528	13.4	5/8"	80-40125N075	80-40125C075
	8-9	TT750-8	0.405	10.3	0.576	14.6			
	10-12	TT750-10	0.467	11.9	0.625	15.9			
	13-15	TT750-13	0.550	14.0	0.685	17.4			
	16-18	TT750-16	0.610	15.5	0.727	18.5			
	19-24	TT750-19	0.656	16.7	0.750	19.1			
7/8" (22.2mm)	7	TT875-7	0.495	12.6	0.653	16.6	3/4"	80-40125N087	80-40125C087
	8-9	TT875-8	0.530	13.5	0.701	17.8			
	10-12	TT875-10	0.592	15.0	0.750	19.1			
	13-15	TT875-13	0.675	17.1	0.810	20.6			
	16-18	TT875-16	0.735	18.7	0.852	21.6			
	19-24	TT875-19	0.781	19.8	0.875	22.2			
1" (25.4mm)	7	TT1000-7	0.620	15.7	0.778	19.8	1"	80-40125N100	80-40125C100
	8-9	TT1000-8	0.655	16.6	0.826	21.0			
	10-12	TT1000-10	0.717	18.2	0.875	22.2			
	13-15	TT1000-13	0.800	20.3	0.935	23.7			
	16-18	TT1000-16	0.860	21.8	0.977	24.8			
	19-24	TT1000-19	0.906	23.0	1.000	25.4			
1-1/4" (31.8mm)	7	TT1250-7	0.870	22.1	1.028	26.1	1"	80-40125N125	80-40125C125
	8-9	TT1250-8	0.905	23.0	1.076	27.3			
	10-12	TT1250-10	0.967	24.6	1.125	28.6			
	13-15	TT1250-13	1.050	26.7	1.185	30.1			
	16-18	TT1250-16	1.110	28.2	1.227	31.2			
	19-24	TT1250-19	1.156	29.4	1.250	31.8			
1-1/2" (38.1mm)	7	TT1500-7	1.120	28.4	1.278	32.5	1"	80-40200N150	80-40200C150
	8-9	TT1500-8	1.155	29.3	1.326	33.7			
	10-12	TT1500-10	1.217	30.9	1.375	34.9			
	13-15	TT1500-13	1.300	33.0	1.435	36.4			
	16-18	TT1500-16	1.360	34.5	1.477	37.5			
	19-24	TT1500-19	1.406	35.7	1.500	38.1			
1-3/4" (44.5mm)	7	TT1750-7	1.370	34.8	1.528	38.8	1"	80-40200N175	80-40200C175
	8-9	TT1750-8	1.405	35.7	1.576	40.0			
	10-12	TT1750-10	1.467	37.3	1.625	41.3			
	13-15	TT1750-13	1.550	39.4	1.685	42.8			
	16-18	TT1750-16	1.610	40.9	1.727	43.9			
	19-24	TT1750-19	1.656	42.1	1.750	44.5			
2" (50.8mm)	7	TT2000-7	1.620	41.1	1.778	45.2	1"	80-40200N200	80-40200C200
	8-9	TT2000-8	1.655	42.0	1.826	46.4			
	10-12	TT2000-10	1.717	43.6	1.875	47.6			
	13-15	TT2000-13	1.800	45.7	1.935	49.1			
	16-18	TT2000-16	1.860	47.2	1.977	50.2			
	19-24	TT2000-19	1.906	48.4	2.000	50.8			

* O-Ring number P8309-225 is supplied with all Collet Sets.

Spears are also available in 48' reach. Contact customer service for details.

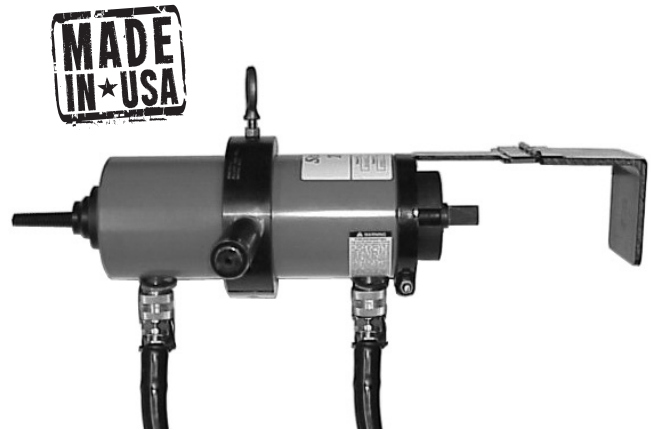
Elliott highly recommends using P8788 Spear Lubricant with your spears to greatly increase spear life. Simply brush the lubricant on the spear teeth after every tube.

Tube Size

- 0.375" to 2.500"
(9.5 to 63.5mm) OD

Elliott's Model 80-40130 Stub Tugger is a powerful hydraulic tube pulling system for removing tubes from both heat exchangers and boilers.

The Elliott Stub Tugger is compatible with other competitive spear type tube pullers and its compact length of 18" (457.0mm) allows it to be used in confined space areas.



Features & Benefits:

- Extensive OD tube range - more versatility.
- Uses E-series spears - lower tooling cost.

How To Order:

1. Specify tube size(s) to be pulled.
2. Choose spares & accessories.

The 80-40130 Stub Tugger kit includes:

- Tube Pulling Hydraulic Cylinder
- Suspension Bracket Assembly with Side Handles
- Nose Piece Adapter
- Load Cap
- Safety Shield
- (2) 15 ft. (4.6M) Hydraulic Hose

Specifications:

- Capacity: 30 Ton (27.2Mt).
- Stroke: 6.000" (152.4mm).
- Tugger Diameter: 6.500" (152.4mm).
- Lengths:
 - Collapsed: 18.000" (457.0mm).
 - Extended: 22.000" (559.0mm).
- Length Across Handles: 18.250" (464.0mm).
- Weight: 40 Lbs. (18.0Kg).

Spares & Accessories:

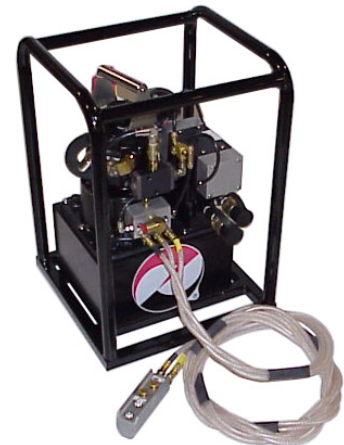
- Hydraulic Pump: M5773-00 110V Electric Pump, M5776-00 220V Electric Pump, M5775-00 Pneumatic Pump, or 80-36102D3 Hand Pump. You must either purchase or already have one of these pumps in order to properly operate the Stub Tugger.
- TCB48-66 Counter Balance.
- Spear: Recommend quantity of 1 per 250 tubes pulled in light applications; 1 per 100 tubes for heavy applications
See table on page 21.
- Spear Extension *See table on page 22.*
- Extension Chair *See table on page 22.*
- 80-3055-3-00 Spear Adapter: Recommend 1 spare always plus quantity of 1 per 500 tubes pulled in light applications; 1 per 200 tubes for heavy applications *See table on page 22.*
- 80-3055-4 Horseshoe Lock: Recommend quantity of 1 per 10,000 tubes pulled *See table on page 22.*

Hydraulic Pumps

Elliott's hydraulic pumps are used to power the Collet Style Tube Tugger, Cyclgrip Semi-Continuous Puller, Tube Tuggers, and Stub Tugger. The hydraulic pumps' compact design is ideal for use in confined work areas. Other key features include an integral gauge, protective roll cage, and hydraulic quick disconnect.

How To Order:

1. Determine which Elliott puller(s) you will be using since this determines which hydraulic pump you will require.
2. Choose your preference of hydraulic pump type: 110V electric, 220V electric, pneumatic, or hand driven.



Elliott Puller Used	Pump Type	Part Number	HP	Maximum Operating Pressure (psi)	Power Requirement	Weight	
						Lbs.	Kg.
Collet Style	110V Electric	M5783-00	1.13	5,000	25 Amps @110V	80	36.3
	220V Electric	M5783-00-220	1.13	5,000	15 Amps @220V	80	36.3
Cyclgrip	110V Electric	M5783-00	1.13	5,000	25 Amps @110V	80	36.3
	220V Electric	M5783-00-220	1.13	5,000	15 Amps @220V	80	36.3
Tube Tugger	110V Electric	M5773-00	1.13	10,000	25 Amps @110V	88	39.9
	220V Electric	M5776-00	1.13	10,000	15 Amps @220V	88	39.9
	Pneumatic	M5775-00	3	10,000	50 cfm @80 psi	91	41.3
Super Tube Tugger	110V Electric	M5773-00	1.13	10,000	25 Amps @110V	88	39.9
	220V Electric	M5776-00	1.13	10,000	15 Amps @220V	88	39.9
	Pneumatic	M5775-00	1.13	10,000	50 cfm @80 psi	91	41.3
Stub Tugger	110V Electric	M5773-00	1.13	10,000	25 Amps @110V	88	39.9
	220V Electric	M5776-00	1.13	10,000	15 Amps @220V	88	39.9
	Pneumatic	M5775-00	3	10,000	50 cfm @80 psi	91	41.3
	Manual	80-36102D3	NA	10,000	NA	28	12.7

Tube Size

- 3/8" to 1"
(9.5 to 25.4mm) OD

Elliott's Model 904500 Manual Tube Puller is ideal for pulling a limited number of tubes in heat exchangers, chillers, fin fan coolers, and surface condensers.

The Manual Tube Puller incorporates a socket and thrust bearing to allow for use with an impact wrench. Elliott's manual tube puller is a great value because the puller works on tube ODs 3/8" to 1" (9.5 to 25.4mm) - all you need to purchase is a nose piece for each tube OD. With most competitor pullers, you need to buy a separate puller for each tube size! E Series spears must be purchased separately.

The easy to use 904500 Manual Tube Puller allows you to pull tubes at a minimum tooling cost!

Features & Benefits:

- One puller accommodates tube OD sizes 3/8" to 1" (9.5 to 25.4mm) - only need to purchase nose piece.
- Uses standard spears - lower tool cost.
- Minimum investment - lower tool cost.
- Manual tool - no capital expense for pump & ram.
- Compact - easy to store.

How To Order:

1. Specify tube size(s) to be cut.
2. Choose spares & accessories.

Spares & Accessories:

- Spears: Recommend quantity of 1 per 250 tubes to be pulled. *See table on page 21.*
- Nose Pieces: Recommend quantity of 1 per 10,000 tubes to be pulled. *See table above.*



Spears and nose pieces must be purchased separately.

Tube OD	Nose Piece
3/8"	904502-05
1/2"	904502-04
5/8"	904502-01
3/4"	904502-02
7/8"	904502-06
1"	904502-03

E-Series Hex Spears

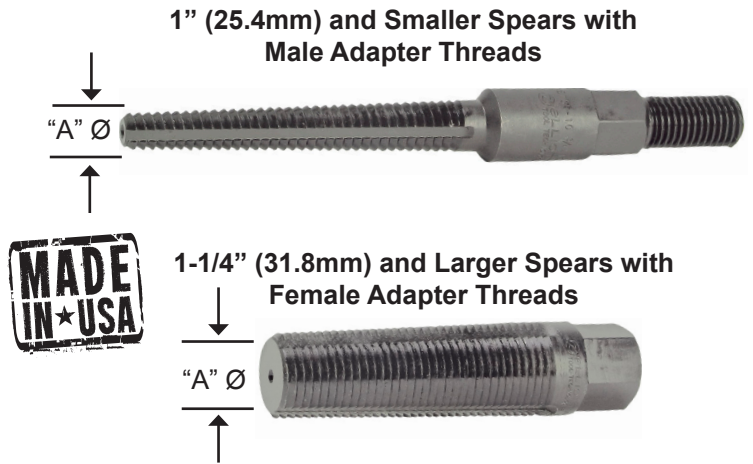
Stub Tugger & Manual Tube Puller Accessories

Tube Size

- 0.375" to 3.000" (9.5 to 76.2mm) OD

Elliott's E Series Hex Spears are used with the Elliott Stub Tugger or Manual Tube Puller to successfully pull tubes in chillers, heat exchangers, condensers, fin fan coolers, and boilers.

Simply size the spear, apply spear lubricant on the pulling teeth, and then set the spear by employing a hand ratchet or impact wrench. To aid in the removal of the tube stub from the spear, back the spear off and then employ the Stub Tugger or Manual Tube Puller to successfully remove the tube.

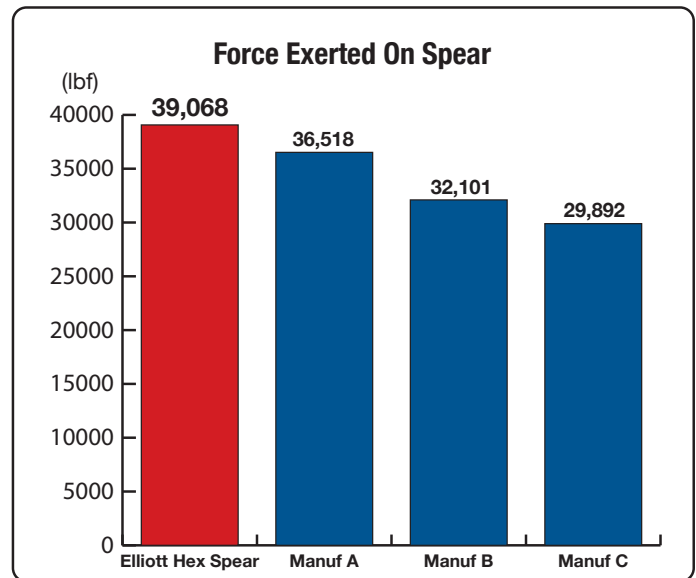


Features & Benefits:

- New, innovative design means the best tool life possible at a competitive price.
- The best value spear on the market.
- Engineered design lowers the chance that the gripping end of the spear will break off in the tube, saving time, money and hassle.

How To Order:

1. Specify tube size(s) to be pulled.
Recommend quantity of 1 per 250 tubes pulled in light applications, 1 per 100 for heavy applications.
2. Choose spares & accessories.



Spares & Accessories:

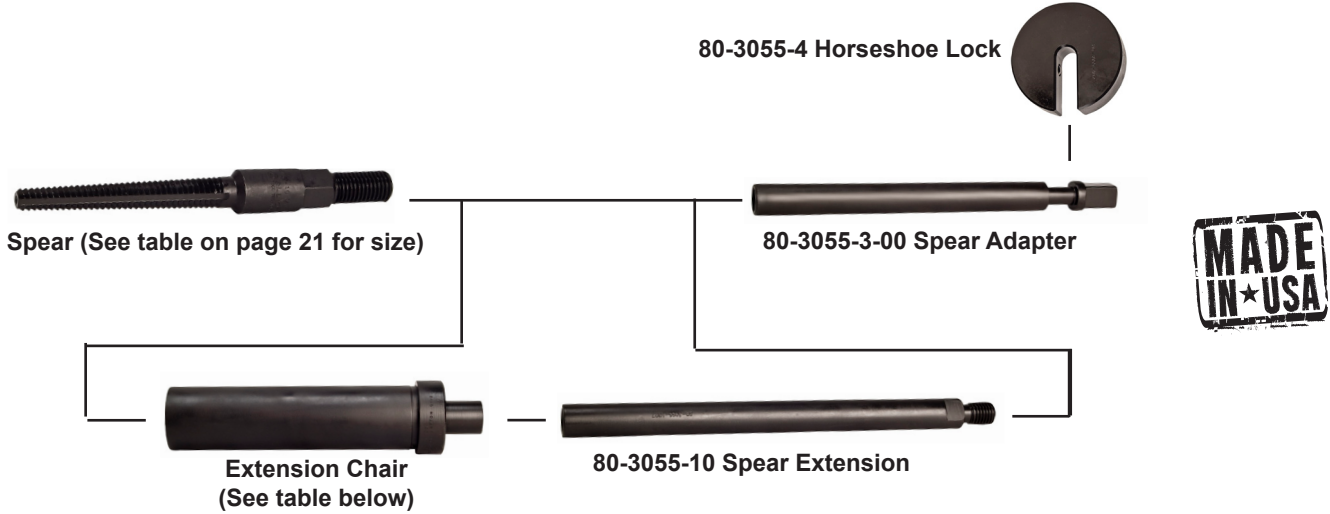
- P8788 Spear Lubricant: Highly recommended for use on spear threads to greatly increase spear life.

E-Series Hex Spears Stub Tugger & Manual Tube Puller Accessories

Tube OD	BWG	Part #	"A" Ø		Hex Size
			Inch	mm	
3/8"	16-17	E375-16	0.240	6.1	5/8" Flat
	18-19	E375-18	0.272	6.9	
	20-22	E375-20	0.295	7.5	
1/2"	16-17	E500-16	0.365	9.3	7/8"
	18-19	E500-18	0.397	10.1	
	20-22	E500-20	0.427	10.9	
5/8"	12-13	E625-12	0.402	10.2	
	14-15	E625-14	0.454	11.5	
	16-17	E625-16	0.489	12.4	
	18-19	E625-18	0.521	13.2	
3/4"	20-22	E625-20	0.545	13.8	
	8-9	E750-8	0.410	10.4	
	10-11	E750-10	0.470	11.9	
	12-13	E750-12	0.520	13.2	
	14-15	E750-14	0.579	14.7	
	16-17	E750-16	0.614	15.6	
7/8"	18-19	E750-18	0.646	16.4	
	20-22	E750-20	0.670	17.0	
	12-13	E875-12	0.652	16.6	
	14-15	E875-14	0.699	17.8	
	16-17	E875-16	0.740	18.8	
1"	18-19	E875-18	0.760	19.3	
	20-22	E875-20	0.800	20.3	
	8-9	E1000-8	0.660	16.8	
	10-11	E1000-10	0.720	18.3	
	12-13	E1000-12	0.777	19.7	
	14-15	E1000-14	0.829	21.1	
1-1/4"	16-17	E1000-16	0.864	22.0	
	18-19	E1000-18	0.896	22.8	
	20-22	E1000-20	0.920	23.3	
	8-9	E1250-8	0.900	22.9	
	10-11	E1250-10	0.977	24.8	
	12-13	E1250-12	1.027	26.1	
1-1/2"	14-15	E1250-14	1.079	27.4	
	16-17	E1250-16	1.115	28.3	
	18-19	E1250-18	1.145	29.1	
	8-9	E1500-8	1.165	29.6	
	10-11	E1500-10	1.227	31.2	
1-3/4"	12-13	E1500-12	1.255	31.9	
	14-15	E1500-14	1.329	33.8	
	16-17	E1500-16	1.365	34.7	
	10-11	E1750-10	1.462	37.1	
2"	12-13	E1750-12	1.512	38.4	
	14-15	E1750-14	1.564	39.7	
	16-17	E1750-16	1.600	40.6	
	7-9	E2000-7	1.620	41.2	
	10-11	E2000-10	1.710	43.4	
	12-13	E2000-12	1.770	45.0	
	14-15	E2000-14	1.820	46.2	
2-1/2"	16-17	E2000-16	1.865	47.4	
	18-19	E2000-18	1.897	48.2	
	7-9	E2500-7	2.120	53.9	
	10-11	E2500-10	2.220	56.4	
3"	12-13	E2500-12	2.270	57.7	
	14-15	E2500-14	2.320	58.9	
	10-11	E3000-10	2.722	69.1	
	12-13	E3000-12	2.772	70.4	
	14-15	E3000-14	2.820	71.6	

Stub Tugger & Manual Tube Puller Spares & Accessories






Spear and accessory items required for tube OD sizes 3/8" (9.5mm) thru 1" (25.4mm).



80-3055-10 Spear Extension and 80-3055-7 Extension Chair are recommended to allow the operator to work from the outside of the water box and channel plate applications.

Spear and accessory items required for tube OD sizes 1-1/4" (31.8mm) thru 2-1/2" (63.5mm).



Spear Accessories	Part #	Description
	80-3055-3-00	Spear Adapter
	80-3055-4	Horseshoe Lock
	80-3055-5	Male X Male Spear Extension
	80-3055-10	Male X Female Spear Extension
	80-3055-7	Extension Chair 1-1/4" (31.8mm) OD
	80-36307	Extension Chair 1-1/2" thru 1-3/4" (38.1 thru 44.5mm) OD
	80-36308	Extension Chair 2" (50.8mm) OD
	80-36309	Extension Chair 2-1/4" thru 2-1/2" (57.2 thru 63.5mm) OD
	80-36311	Extension Chair 3" (76.2mm) OD

Tube Size

- 0.375" to 2.000"
(9.5 to 50.8mm) OD

Elliott's 430G Pneumatic Hammer is the recommended driving tool for Elliott's Knockout Tools and Collapsing Tools to remove tube stubs in heat exchangers or beading tubes in firetube boilers.

Knockout Tools are used to punch the tubes out of the tube sheet while Collapsing Tools collapse tubes from one end of a heat exchanger and then the tube is pulled from the other end.

The 430G Pneumatic Hammer accepts Type No. 6 0.680" (17.3mm) diameter by 2-3/8" (60.3mm) long shanks.

Features & Benefits:

- Lightweight & compact design - easy to move in tight areas.
- Used also for tube collapsing and flaring - greater productivity.

How To Order:

1. Choose the 430G Pneumatic Hammer package.
2. Choose spares & accessories.

The 430G Pneumatic Hammer package includes:

- Hose Whip
- Filter-Lubricator
- Carrying Case

Spares & Accessories:

- 6070 Filter-Lubricator: Included with the 430G Pneumatic Hammer package.
- Knockout Tools: *See table on next page.*
- Collapsing Tools: *See table on next page.*



Specifications:

- Piston Diameter & Stroke: 1-1/8" X 2" (28.6 X 50.8mm).
- Length (Overall): 14" (355.6mm).
- Blows per minute: 2,300.
- Net Weight: 17 lbs. (7 Kg.).
- Air Requirement: 30 CFM @ 90 PSI.
- Hose Diameter: 1/2" (12.7mm).

Pneumatic Hammer Spares & Accessories

Elliott's Knockout Tools, also known as tube drifts, are used to punch the tubes out of a tube sheet with the 430G Pneumatic Hammer.

The Type No. 6 Shank 0.680 (17.3mm) diameter by 2-3/8" (60.3mm) long with retainer is the standard shank supplied with these tools. Other style shanks are available. Contact Customer Service for details.



Tube OD	BWG	Part #	Tube OD	BWG	Part #	
1/2" (12.7mm)	15	8496-29T6	3/4" (19.1mm)	17	8496-76T6	
	16	8496-30T6		18	8496-77T6	
	17	8496-31T6		19	8496-78T6	
	18	8496-32T6		20	8496-79T6	
	5/8" (15.9mm)	19	8496-33T6	7/8" (22.2mm)	10	8496-87T6
		20	8496-34T6		11	8496-88T6
10		8496-45T6	12		8496-89T6	
11		8496-46T6	13		8496-90T6	
12		8496-47T6	14		8496-91T6	
13		8496-48T6	15		8496-92T6	
14		8496-49T6	16		8496-93T6	
15		8496-50T6	17		8496-94T6	
16		8496-51T6	18		8496-95T6	
17		8496-52T6	19		8496-96T6	
3/4" (19.1mm)	18	8496-53T6	1" (25.4mm)	20	8496-97T6	
	19	8496-54T6		21	8496-98T6	
	20	8496-55T6		22	8496-99T6	
	8	8496-67T6		10	8496-102T6	
	9	8496-68T6		11	8496-103T6	
	10	8496-69T6		12	8496-104T6	
	11	8496-70T6		13	8496-105T6	
	12	8496-71T6		14	8496-106T6	
13	8496-72T6	15	8496-107T6			
14	8496-73T6	16	8496-108T6			
15	8496-74T6	17	8496-109T6			
16	8496-75T6	18	8496-110T6			

Elliott's Collapsing Tools are used to collapse one end of the tube; then the tube is pulled from the other end of the heat exchanger. Collapsing tools may either be used by hand or with the 430G Pneumatic Hammer.

The Collapsing Tool with the 430G Pneumatic Hammer can also be used as a tube ripper. Simply place the ripping edge of the chisel into one of the flutes of the tube pulling spear and press the trigger, then run the chisel down the spear's flute to the end. The tube can then be easily removed from the spear by hand.

The Type No. 6 Shank 0.680 (17.3mm) diameter by 2-3/8" (60.3mm) long with retainer is the standard shank supplied with these tools. Other style shanks are available. Contact Customer Service for details.

Tube OD	Part #	Maximum Sheet	Tube OD	Part #	Maximum Sheet
3/8"	8637-6T6	1-3/4"	1-1/4"	8637-20T6	3-1/4"
1/2"	8637-8T6	2-1/2"	1-3/8"	8637-22T6	3-1/4"
5/8"	8637-10T6	2-1/2"	1-1/2"	8637-24T6	3-1/4"
3/4"	8637-12T6	2-5/8"	1-5/8"	8637-26T6	3-3/8"
7/8"	8637-14T6	2-3/4"	1-3/4"	8637-28T6	3-1/2"
1"	8637-16T6	3"	1-7/8"	8637-30T6	4"
1-1/8"	8637-18T6	3-1/4"	2"	8637-32T6	4-1/4"



Tube Size

- 0.625" to 2.500"
(15.9 to 63.5mm) OD

Elliott's 430D Jumbo Tube Buster is the recommended driving tool for Elliott's Jumbo Knockout Tools to remove tube stubs in heat exchangers, firetube boilers, and watertube boilers.

Jumbo Knockout Tools are used to punch the tubes out of the tube sheet and are available in either 8" (203.0mm) or 16" (406.0mm) reach. The tools are piloted to prevent damage to the tube sheet.

The 430D Jumbo Tube Buster uses a number 15 shank. The tool features a barrel design that captures the compression piston and the inside trigger feature permits throttle control of the tool.

Features & Benefits:

- Lightweight & compact design - easy to move in tight areas.
- Uses retainers on tools - improved operator safety.
- Used also for tube collapsing, belling, and flaring - greater productivity.

How To Order:

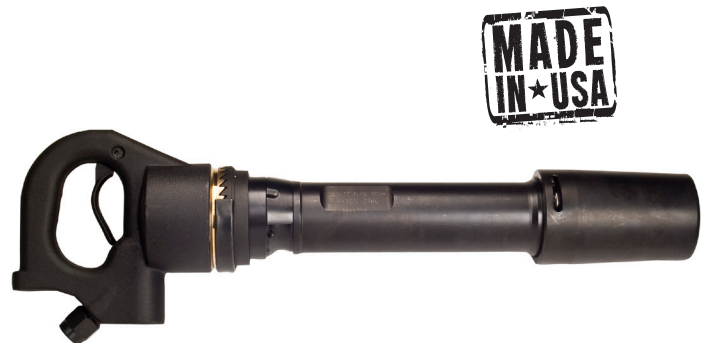
1. Choose the 430D Jumbo Tube Buster package.
2. Choose spares & accessories.

The 430D Jumbo Tube Buster package includes:

- Hose Whip
- Filter-Lubricator
- Carrying Case

Spares & Accessories:

- 6070 Filter-Lubricator: Included with the 430D Jumbo Tube Buster package.
- Knockout Tools: Available with 8" (203.0mm) or 16" (406.0mm) reaches. *See table on next page.*



Specifications:

- Piston Diameter & Stroke: 1-3/16" X 8"
(30.2 X 203.2mm).
- Net Weight: 30 lbs. (13.6 Kg.).
- Air Requirement: 42 CFM @ 90 PSI.
- Hose Diameter: 1/2" (12.7mm) NPT.

Jumbo Tube Buster Spares & Accessories

Elliott's Jumbo Knockout Tools, also known as tube drifts, are used to punch the tubes out of a tube sheet with the 430D Jumbo Tube Buster.

The 430D Jumbo Tube Buster uses shank number 15. The Jumbo Knockout Tools are available in reaches of both 8" (203.2mm) and 16" (406.4mm).



8" (203.2mm) Reach Jumbo Knockout Tools (Tube Drifts)					
Tube OD	Gauges 10-11	Gauges 12-13	Gauges 14-15	Gauges 16-17	Gauges 18-19
5/8" (15.9mm)	8777-1010	8777-1012	8777-1014	8777-1016	8777-1018
3/4" (19.1mm)	8777-1210	8777-1212	8777-1214	8777-1216	8777-1218
7/8" (22.2mm)	8777-1410	8777-1412	8777-1414	8777-1416	8777-1418
1" (25.4mm)	8777-1610	8777-1612	8777-1614	8777-1616	8777-1618
1-1/4" (31.8mm)	8777-2010	8777-2012	8777-2014	8777-2016	8777-2018
1-1/2" (38.1mm)	8777-2410	8777-2412	8777-2414	8777-2416	8777-2418
1-3/4" (44.5mm)	8777-2810	8777-2812	8777-2814	8777-2816	8777-2818
2" (50.8mm)	8777-3210	8777-3212	8777-3214	8777-3216	8777-3218
2-1/2" (63.5mm)	8777-4010	8777-4012	8777-4014	8777-4016	8777-4018

16" (406.4mm) Reach Jumbo Knockout Tools (Tube Drifts)					
Tube OD	Gauges 10-11	Gauges 12-13	Gauges 14-15	Gauges 16-17	Gauges 18-19
5/8" (15.9mm)	8777-1010-16	8777-1012-16	8777-1014-16	8777-1016-16	8777-1018-16
3/4" (19.1mm)	8777-1210-16	8777-1212-16	8777-1214-16	8777-1216-16	8777-1218-16
7/8" (22.2mm)	8777-1410-16	8777-1412-16	8777-1414-16	8777-1416-16	8777-1418-16
1" (25.4mm)	8777-1610-16	8777-1612-16	8777-1614-16	8777-1616-16	8777-1618-16
1-1/4" (31.8mm)	8777-2010-16	8777-2012-16	8777-2014-16	8777-2016-16	8777-2018-16
1-1/2" (38.1mm)	8777-2410-16	8777-2412-16	8777-2414-16	8777-2416-16	8777-2418-16
1-3/4" (44.5mm)	8777-2810-16	8777-2812-16	8777-2814-16	8777-2816-16	8777-2818-16
2" (50.8mm)	8777-3210-16	8777-3212-16	8777-3214-16	8777-3216-16	8777-3218-16
2-1/2" (63.5mm)	8777-4010-16	8777-4012-16	8777-4014-16	8777-4016-16	8777-4018-16

Note: Split Sleeve 430D1 is required for operating 1" (25.4mm) and larger Jumbo Knockout Tools.

Chart to Determine Inside Diameter of Tubes*

B.W.G.	Wall Thickness	Outside Diameter Tubes																					
		1/4"	3/8"	1/2"	5/8"	3/4"	7/8"	1"	1 1/4"	1 1/2"	1 3/4"	2"	2 1/4"	2 1/2"	2 3/4"	3"	3 1/4"	3 1/2"	3 3/4"	4"	4 1/4"	4 1/2"	
		6.35	9.52	12.70	15.87	19.05	22.22	25.40	31.75	38.10	44.45	50.80	57.15	63.50	69.85	76.20	82.55	88.90	95.25	101.60	107.95	114.30	
00	inch	0.380						0.115	0.240	0.490	0.740	0.990	1.240	1.490	1.740	1.990	2.240	2.490	2.740	2.990	3.240	3.490	3.740
	mm	9.65						2.92	6.10	12.45	18.80	25.15	31.50	37.85	44.20	50.55	56.90	63.25	69.60	75.95	82.30	88.65	95.00
0	inch	0.340				0.070	0.195	0.320	0.570	0.820	1.070	1.320	1.570	1.820	2.070	2.320	2.570	2.820	3.070	3.320	3.570	3.820	
	mm	8.64				1.78	4.95	8.13	14.48	20.83	27.18	33.53	39.88	46.23	52.58	58.93	65.28	71.63	77.98	84.33	90.68	97.03	
1	inch	0.300			0.025	0.150	0.275	0.400	0.650	0.900	1.150	1.400	1.650	1.900	2.150	2.400	2.650	2.900	3.150	3.400	3.650	3.900	
	mm	7.62			0.64	3.81	6.99	10.16	16.51	22.86	29.21	35.56	41.91	48.26	54.61	60.96	67.31	73.66	80.01	86.36	92.71	99.06	
2	inch	0.284			0.057	0.182	0.307	0.432	0.682	0.932	1.182	1.432	1.682	1.932	2.182	2.432	2.682	2.932	3.182	3.432	3.682	3.932	
	mm	7.21			1.45	4.62	7.80	10.97	17.32	23.67	30.02	36.37	42.72	49.07	55.42	61.77	68.12	74.47	80.82	87.17	93.52	99.87	
3	inch	0.259			0.107	0.232	0.357	0.482	0.732	0.982	1.232	1.482	1.732	1.982	2.232	2.482	2.732	2.982	3.232	3.482	3.732	3.982	
	mm	6.58			2.72	5.89	9.07	12.24	18.59	24.94	31.29	37.64	43.99	50.34	56.69	63.04	69.39	75.74	82.09	88.44	94.79	101.14	
4	inch	0.238		0.024	0.149	0.274	0.399	0.524	0.774	1.024	1.274	1.524	1.774	2.024	2.274	2.524	2.774	3.024	3.274	3.524	3.774	4.024	
	mm	6.05		0.61	3.78	6.96	10.13	13.31	19.66	26.01	32.36	38.71	45.06	51.41	57.76	64.11	70.46	76.81	83.16	89.51	95.86	102.21	
5	inch	0.220		0.060	0.185	0.310	0.435	0.560	0.810	1.060	1.310	1.560	1.810	2.060	2.310	2.560	2.810	3.060	3.310	3.560	3.810	4.060	
	mm	5.59		1.52	4.70	7.87	11.05	14.22	20.57	26.92	33.27	39.62	45.97	52.32	58.67	65.02	71.37	77.72	84.07	90.42	96.77	103.12	
6	inch	0.203		0.094	0.219	0.344	0.469	0.594	0.844	1.094	1.344	1.594	1.844	2.094	2.344	2.594	2.844	3.094	3.344	3.594	3.844	4.094	
	mm	5.16		2.39	5.56	8.74	11.91	15.09	21.44	27.79	34.14	40.49	46.84	53.19	59.54	65.89	72.24	78.59	84.94	91.29	97.64	103.99	
7	inch	0.180		0.140	0.265	0.390	0.515	0.640	0.890	1.140	1.390	1.640	1.890	2.140	2.390	2.640	2.890	3.140	3.390	3.640	3.890	4.140	
	mm	4.57		3.56	6.73	9.91	13.08	16.26	22.61	28.96	35.31	41.66	48.01	54.36	60.71	67.06	73.41	79.76	86.11	92.46	98.81	105.16	
8	inch	0.165	0.045	0.170	0.295	0.420	0.545	0.670	0.920	1.170	1.420	1.670	1.920	2.170	2.420	2.670	2.920	3.170	3.420	3.670	3.920	4.170	
	mm	4.19	1.14	4.32	7.49	10.67	13.84	17.02	23.37	29.72	36.07	42.42	48.77	55.12	61.47	67.82	74.17	80.52	86.87	93.22	99.57	105.92	
9	inch	0.148	0.079	0.204	0.329	0.454	0.579	0.704	0.954	1.204	1.454	1.704	1.954	2.204	2.454	2.704	2.954	3.204	3.454	3.704	3.954	4.204	
	mm	3.76	2.01	5.18	8.36	11.53	14.71	17.88	24.23	30.58	36.93	43.28	49.63	55.98	62.33	68.68	75.03	81.38	87.73	94.08	100.43	106.78	
10	inch	0.134	0.107	0.232	0.357	0.482	0.607	0.732	0.982	1.232	1.482	1.732	1.982	2.232	2.482	2.732	2.982	3.232	3.482	3.732	3.982	4.232	
	mm	3.40	2.72	5.89	9.07	12.24	15.42	18.59	24.94	31.29	37.64	43.99	50.34	56.69	63.04	69.39	75.74	82.09	88.44	94.79	101.14	107.49	
11	inch	0.120	0.135	0.260	0.385	0.510	0.635	0.760	1.010	1.260	1.510	1.760	2.010	2.260	2.510	2.760	3.010	3.260	3.510	3.760	4.010	4.260	
	mm	3.05	3.43	6.60	9.78	12.95	16.13	19.30	25.65	32.00	38.35	44.70	51.05	57.40	63.75	70.10	76.45	82.80	89.15	95.50	101.85	108.20	
12	inch	0.109	0.032	0.157	0.282	0.407	0.532	0.657	0.782	1.032	1.282	1.532	1.782	2.032	2.282	2.532	2.782	3.032	3.282	3.532	3.782	4.032	4.282
	mm	2.77	0.81	3.99	7.16	10.34	13.51	16.69	19.86	26.21	32.56	38.91	45.26	51.61	57.96	64.31	70.66	77.01	83.36	89.71	96.06	102.41	108.76
13	inch	0.095	0.060	0.185	0.310	0.435	0.560	0.685	0.810	1.060	1.310	1.560	1.810	2.060	2.310	2.560	2.810	3.060	3.310	3.560	3.810	4.060	4.310
	mm	2.41	1.52	4.70	7.87	11.05	14.22	17.40	20.57	26.92	33.27	39.62	45.97	52.32	58.67	65.02	71.37	77.72	84.07	90.42	96.77	103.12	109.47
14	inch	0.083	0.084	0.209	0.334	0.459	0.584	0.709	0.834	1.084	1.334	1.584	1.834	2.084	2.334	2.584	2.834	3.084	3.334	3.584	3.834	4.084	4.334
	mm	2.11	2.13	5.31	8.48	11.66	14.83	18.01	21.18	27.53	33.88	40.23	46.58	52.93	59.28	65.63	71.98	78.33	84.68	91.03	97.38	103.73	110.08
15	inch	0.072	0.106	0.231	0.356	0.481	0.606	0.731	0.856	1.106	1.356	1.606	1.856	2.106	2.356	2.606	2.856	3.106	3.356	3.606	3.856	4.106	4.356
	mm	1.83	2.69	5.87	9.04	12.22	15.39	18.57	21.74	28.09	34.44	40.79	47.14	53.49	59.84	66.19	72.54	78.89	85.24	91.59	97.94	104.29	110.64
16	inch	0.065	0.120	0.245	0.370	0.495	0.620	0.745	0.870	1.120	1.370	1.620	1.870	2.120	2.370	2.620	2.870	3.120	3.370	3.620	3.870	4.120	4.370
	mm	1.65	3.05	6.22	9.40	12.57	15.75	18.92	22.10	28.45	34.80	41.15	47.50	53.85	60.20	66.55	72.90	79.25	85.60	91.95	98.30	104.65	111.00
17	inch	0.058	0.134	0.259	0.384	0.509	0.634	0.759	0.884	1.134	1.384	1.634	1.884	2.134	2.384	2.634	2.884	3.134	3.384	3.634	3.884	4.134	4.384
	mm	1.47	3.40	6.58	9.75	12.93	16.10	19.28	22.45	28.80	35.15	41.50	47.85	54.20	60.55	66.90	73.25	79.60	85.95	92.30	98.65	105.00	111.35
18	inch	0.049	0.152	0.277	0.402	0.527	0.652	0.777	0.902	1.152	1.402	1.652	1.902	2.152	2.402	2.652	2.902	3.152	3.402	3.652	3.902	4.152	4.402
	mm	1.24	3.86	7.04	10.21	13.39	16.56	19.74	22.91	29.26	35.61	41.96	48.31	54.66	61.01	67.36	73.71	80.06	86.41	92.76	99.11	105.46	111.81
19	inch	0.042	0.166	0.291	0.416	0.541	0.666	0.791	0.916	1.166	1.416	1.666	1.916										
	mm	1.07	4.22	7.39	10.57	13.74	16.92	20.09	23.27	29.62	35.97	42.32	48.67										
20	inch	0.035	0.180	0.305	0.430	0.555	0.680	0.805	0.930	1.180	1.430	1.680	1.930										
	mm	0.89	4.57	7.75	10.92	14.10	17.27	20.45	23.62	29.97	36.32	42.67	49.02										
21	inch	0.032	0.186	0.311	0.436	0.561	0.686	0.811	0.936	1.186	1.436	1.686	1.936										
	mm	0.81	4.72	7.90	11.07	14.25	17.42	20.60	23.77	30.12	36.47	42.82	49.17										
22	inch	0.028	0.194	0.319	0.444	0.569	0.694	0.819	0.944	1.194	1.444	1.694	1.944										
	mm	0.71	4.93	8.10	11.28	14.45	17.63	20.80	23.98	30.33	36.68	43.03	49.38										
23	inch	0.025	0.200	0.325	0.450	0.575	0.700	0.825	0.950	1.200													



Contact Us

Elliott Tool offers a complete line of precision tube tools to meet your needs. Contact us or your local support.

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Printed in the USA
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